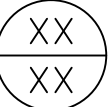


ITEM NO	PART NO.	DESCRIPTION	QTY
36	9902-0814	1/2-20 x 1 3/4" THREADED STUD	4
37	9902-0824	1/2-20 x 3" THREADED STUD	2
38	9902-0830	1/2-20 x 3 3/4" THREADED STUD	4
39	9201-0808	1/2-13 x 1" B.H.C.S.	2
40	9201-1010	5/8-11 x 1 1/4" B.H.C.S.	2
41	9600-1000	5/8" FLAT WASHER	2
42	2500-1906	6" CONNECTING ROD	2
43	5000-0015	BAYNE LOGO LABEL	1

ITEM NO	PART NO.	DESCRIPTION	QTY
1	1122-1026	1100 ACTUATOR, 3/8" KEY, S.S.S.D.	1
2	2000-1101	21" STANDARD MAINFRAME	1
3	2034-1201	34" TORQUE ARM (R.H.)	1
4	2034-1205	34" TORQUE ARM (L.H.)	1
5	2000-1230	TORQUE BEARING ASSEMBLY	2
6	7500-0117	TORQUE ARM WASHER	2
7	7300-0612	KEY (3/8" x 1 3/16" LG.)	2
8	2034-1301	34" IDLER ARM (R.H.)	1
9	2034-1305	34" IDLER ARM (L.H.)	1
10	2000-1338	LOWER IDLER BEARING ASSEMBLY	2
11	2000-1335	UPPER IDLER BEARING ASSEMBLY	2
12	7500-0171	ARM WASHER	4
13	2000-1500	TL FACE PLATE	1
14	2000-3900	SADDLE	1
15	5000-0010	WARNING LABEL	1
16	5000-0060	NOTICE LABEL	1
17	7500-0070	MODEL/SERIAL NAME PLATE	1
18	7500-0071	DRIVE SCREW	4
19	2000-1400	HOOK	2
20	2000-1450	HOOK LINKAGE	1
21	2000-1470	HOOK SHAFT	1
22	7500-0006	ROD END SPACER	2
23	7202-0800	SPHERICAL ROD END	4
24	9001-0608	3/8-16 x 1" H.H.C.S.	21
25	9002-0608	3/8-24 x 1" H.H.C.S.	2
26	9401-0600	3/8-16 HEX NUT	3
27	9600-0500	5/16" FLAT WASHER	16
28	9700-0600	3/8" LOCK WASHER	21
29	9001-0808	1/2-13 x 1" H.H.C.S.	2
30	9001-0812	1/2-13 x 1 1/2" H.H.C.S.	2
31	9002-0816	1/2-20 x 2" H.H.C.S.	2
32	9402-0800	1/2-20 HEX NUT	8
33	9502-0800	1/2-20 HALF NUT	8
34	9600-0800	1/2" FLAT WASHER	4
35	9700-0800	1/2" LOCK WASHER	12

NOTE:

- 
 FIGURE ABOVE LINE INDICATES ITEM NO.
 FIGURE BELOW LINE INDICATES QTY. REQD.
- USE LOCTITE #242 (BLUE) P/N 7500-0055 ON ALL THREADED FASTENERS UNLESS OTHERWISE NOTED.
- USE LOCTITE #271 (RED) P/N 7500-0057.

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SCALE:
1=2

SHEET OF
1 4

REV.
-

BAYNE MACHINE WORKS, INC.
910 FORK SHOALS ROAD - GREENVILLE, SC 29605 - 864.288.3877

TOLERANCES IF NOT NOTED:
0.000 ±0.005 - 0.00 ±0.015
0/0 ±1/32 - ANGULAR ±0.25°

DRAWN BY:
WTS

DATE:
12/06/17

CHK'D BY:

DATE:

TITLE: TL 1134 TOP HOLES
LIFTER ASSEMBLY

DWG. NO.:
1900-0290